

**EC2-U\*\* Eclipse Compound-Filled Cable Gland - ASSEMBLY INSTRUCTIONS**

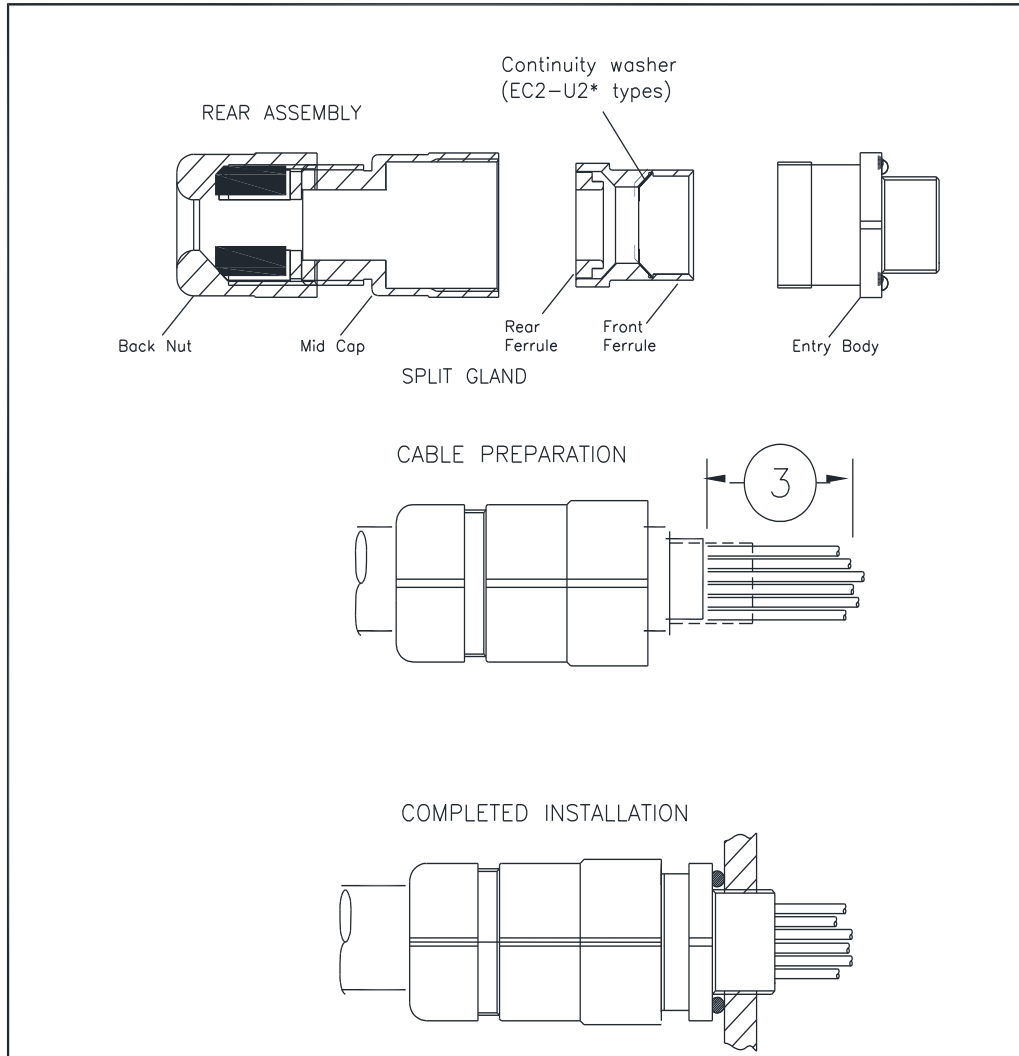
**Brief Description**

The Peppers EC2-U\*\* type compound filled cable gland is for outdoor use in the appropriate Hazardous Areas with unarmoured cable of any construction, with or without braids or screens, where the braids or screens pass through the compound. A variant giving electrical continuity to a lead sheath is available. It gives environmental protection to IP66, IP68 (100 metres for 7 days), IP69 and Deluge.

**Warning**

Please read these instructions carefully. These products should not be used in applications except as detailed here or in our datasheets, unless confirmed in writing by Peppers. Peppers take no responsibility for any damage, injury or other consequential loss caused where products are not installed or used according to these instructions. This leaflet is not intended to advice on the selection of product. Further guidance can be found in the standards listed overleaf or the prevailing code of practice. The compound used within this cable gland has application limitations and may be adversely affected by some solvent vapours. If such vapours are likely to be present when the cable gland is in service, necessary precautions should be taken. Peppers Technical Datasheet can be downloaded from our website for further guidance. Prior to use the compound should be stored in a dry area at temperatures between 5°C and 30°C.

**STEP-BY-STEP FITTING INSTRUCTIONS**



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- 1 Split gland as shown. Put cotton filling to one side. Warning. The entry body of this cable gland is coated with a releasing agent to ensure the compound form can be inspected after curing. The entry body should not be treated with any lubricant or be exposed to any solvents. The internal bore of the entry body must not be damaged. Any handling during the course of normal installation will not affect the operation of the releasing agent.
- 2 Slide Rear Assembly (Back Nut and Mid Cap) onto cable as shown.
- 3 **CABLE PREPARATION**  
Strip jacket so that cores are fully exposed in the compound chamber, length to suit installation. Lead sheath must be cut to push through the continuity washer. Remove protective foils, and any cords/fillers from around and between the cores. Take care not to cut the insulating sleeves of the cores. Pigtail and sleeve any screens to be passed through compound.
- 4 Slide Rear Ferrule onto cable and pack cotton filling around the cable and push inside rear of Ferrule. Ensure filling is clear of taper section. Slide Front Ferrule onto cable and engage with Rear Ferrule. Note, the cotton filling should fill any gaps between the cable sheath and the metal component to prevent the compound from travelling past the cable when injected. This will ensure a full fill and correct form, see Figure 2.
- 5 Slide Rear Assembly over Ferrule and engage into Entry Body. Rotate Rear Assembly 7 full turns.

**HEALTH AND SAFETY WARNING** The compound can cause eye and skin irritation. For your personal protection, wear the gloves supplied whilst in contact with the compound. **A COMPREHENSIVE SAFETY DATA SHEET IS AVAILABLE FOR DOWNLOAD FROM OUR WEBSITE.**

- 6 Check compound has not passed its "Use By" date. Remove cap from cartridge and assemble nozzle.
- 7 Push plunger and dispense a small amount of compound to fill the nozzle. This clears the nozzle of air. **Failure to do so can affect cure.**
- 8 Support the cable and rear gland assembly. Hold cable roughly concentric. Splay out the cores. Starting at the middle, inject the compound around the outer cores approximately halfway up internal bore. Re-straighten the cores and bundle with cord or tape (see Figure 1) so they are not disturbed. Continue to inject the compound around the outer cores just below the Entry Body face. Where cable has large quantity of cores ensure they are bundled near to the gland entry thread to allow withdrawal after cure.
- 9 Clean off any excess compound from Entry Body thread if overfill has occurred before compound cures. Compound will cure from 60 minutes @ 23°C (68°F).
- 10 Before releasing for inspection test the edge of the compound to confirm no longer tacky. Compound must be hard and non-tacky before release is for inspection is performed.
- 11 To release and pull back joint for inspection, unscrew the Midcap. Using a wrench on the Ferrule, rotate back and forth whilst pulling away from the entry body. This will release the compound from the entry body. Do not over rotate as this may damage cable conductors. Pull the Ferrule and compound out for inspection. The compound should appear as in Figure 2 with no gaps, holes or cracks.
- 12 Insert Ferrule into Entry Body and then refer to Table 2 and tighten Midcap using wrench to the given amount.

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13 Hold Mid Cap with wrench and tighten Back Nut onto cable. Ensure seal makes full contact with cable sheath, then tighten 1 extra turn.

14 Fit Entry Body. For Entry Body installation torque for O-rings please refer to Table 2. Tapered threads shall be made up wrench tight. For further sealing and torque information please refer to our website. The equipment can now be energised.

Figure 1

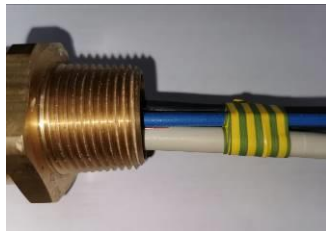


Figure 2



Table 2. Tightening information (Point 11), cable sizes (mm) and permitted cores

Gland Size	Entry Body Tightening Torque Point 14	Tighten Midcap using wrench up to	Max Ø over Cores	Max No of Cores	Inner Sheath		Outer Sheath	
					Min	Max	Min	Max
16S	5Nm	½-turn	8.9	12	4.0	3.4	8.4	
16	5Nm	½-turn	10.4	15	4.0	3.4	8.4	
20S	5Nm	½-turn	10.4	15	4.0	4.8	11.7	
20	5Nm	½-turn	12.5	20	4.0	9.5	14.0	
25	5Nm	½-turn	16.5	30	8.0	11.7	18.5	
32	10Nm	½-turn	23.5	50	14.0	18.1	26.3	
40	10Nm	½-turn	28.8	65	16.0	22.6	32.2	
50S	10Nm	½-turn	34.2	100	20.0	28.2	38.2	
50	10Nm	½-turn	39.4	100	20.0	33.1	44.1	
63S	10Nm	½-turn	44.8	130	30.0	39.3	50.1	
63	10Nm	½-turn	50.0	130	30.0	46.7	56.0	

**Approvals and Certification**

Approval	Certificate Number	Protection Concept / Type
ATEX	CML 19ATEX1113X	Ex I M2 II 1D 2G Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex ta IIIC Da
	CML 19ATEX4114X	Ex II 3G Ex nR IIC Gc
IECEX	IECEX CML 19.0035X	Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex ta IIIC Da / Ex nR IIC Gc

**Installation Guidance**

Point	Advice
1	EN/IEC 60079-10 EN/IEC 60079-14
2	Installation should only be carried out by a competent electrician, skilled in cable gland installation.
3	Comprehensive details of the compliance standards can be found on the product certificates which are available for download from our website
4	NO INSTALLATION SHOULD BE CARRIED OUT UNDER LIVE CONDITIONS.
5	Threaded entries: the product can be installed directly into threaded entries. Threaded entries should comply with the relevant applicable standards and have a lead-in chamfer to allow for full engagement of the threads. Failure to provide a sufficient lead-in chamfer may lead to ingress sealing issues. For Ex db applications a minimum of 5 fully engaged parallel threads is required. Metric threads are supplied with an o-ring and will maintain IP66, IP68 & IP69. Other parallel entry threads will maintain an IP rating of IP64. A Peppers sealing washer should be used to maintain all IP ratings greater than IP64. Any thread sealant used should be non-hardening. Whilst Peppers products with tapered threads, when installed into a threaded entry, have been tested to maintain IP66 without any additional sealant, due to the differing gauging tolerances associated with the use of tapered threads it is recommended to use a non-hardening thread sealant if an IP rating higher than IP64 is required.
6	To maintain the Ingress Protection rating of the product, the entry hole must be perpendicular to the surface of the enclosure. The surface should be sufficiently flat and rigid to support the assembly and make the IP joint. The product incorporates a thread run out according to general machining techniques and will not have a full form thread for the entire length and as such entry threads should have a suitable lead-in chamfer to ensure a seal is maintained. Further guidance can be found in Peppers document CT0012 which can be found on our website. It is the user's/installer's responsibility to ensure that the interface between the enclosure and cable gland is suitably sealed for the required application.
7	Where a bonding connection to earth is required a Peppers earth tag should be used. Peppers earth tags have been independently tested to comply with the Category B values given in IEC 62444. Further guidance can be found in Peppers document CT0017 which can be found on our website. Peppers earth tags should be fitted over the external entry thread from either inside or outside the enclosure. If fitted internally they must be secured with a Peppers locknut and optionally a Peppers serrated washer.
8	Once installed do not dismantle except for routine inspection. An inspection should be conducted as per IEC/EN 60079-17. After inspection the gland should be re-assembled as instructed, ensuring the mid cap and back nut are correctly tightened to ensure the cable is secure.
9	Peppers external metric entry threads comply with ISO 965-1 and ISO 965-3 with a 6g tolerance fit. Peppers standard metric thread pitch is 1.5mm for threads up to M75 and 2.0mm for size M80 and above. Alternative thread pitches are available upon request. Peppers external NPT threads are in accordance with ASME B1.20.1 with gauging to clause 8.1. All threads comply with the threaded joint requirements of clause 5.3 from IEC 60079-1. Information on other thread types can be found in the product certificates.
10	The o-ring that is fitted to the outer diameter of the Ferrule (visible on figure 2) is to prevent compound from travelling inside the gland during the assembly process. It has no other function and does not contribute to the protection concept or ingress protection rating of the cable gland.
11	If required an anti-seize lubricant may be used to aid assembly and routine inspection. The lubricant should comply with the prevailing code of practice and care should be taken to ensure no lubricant comes into contact with the cable gland seals as this may impair performance.
12	For chemical resistance information please refer to Peppers T2000 Compound data sheet. Available on request.

**Interpretation of Markings.** Markings on the outside of this gland carry the following meanings:

**Cable Gland Type & Size EC2-U-2-a-bbb-ccc-nn; where: -**

2 =	Optional Continuity Washer option for lead sheathed cable	bbb =	Gland size	nn =	Year of manufacture
a =	Main component material B = brass S = stainless steel	ccc =	Entry thread type and size		

**Special Conditions for Safe Use**

- The cable glands/stopper boxes shall not be used in enclosures where the temperature, at the point of entry/mounting, is outside of the range of -60°C to +120°C for Peppers T2000 Compound.
- The interface seals comply with the requirements of the standards listed in this report when the cable glands are fitted to a representative enclosure having a smooth flat mounting surface. In practice the interface between the male thread of the glands and their associated enclosure cannot be defined, therefore it is the user's responsibility to ensure that the appropriate ingress protection level is maintained at these interfaces.
- The parallel threaded entry component threads will be suitably sealed using a method that is applicable to the associated equipment to which the gland will be attached. This will be in accordance with the relevant installation code of practice and will ensure that any ingress protection and restricted breathing requirements are maintained.
- The threaded entry component threads without interface O-ring seals installed in an explosive dust atmosphere, within threaded entries, shall only be fitted into enclosures that have either:
  - parallel entries that will ensure that a minimum of 5 full threads of contact will be maintained, this is in accordance with clause 5.1.2 of EN 60079-31:2014
  - tapered entries that will ensure that a minimum of 3 ½ full threads of contact will be maintained, this is in accordance with clause 5.1.2 of EN 60079-31:2014
- Cable glands with sizes 16S, 20S and 20 shall not be used for Group I, EPL Mb applications where there is a 'high' risk of mechanical damage.

